Safety Data Sheet

According to the United Nations GHS (Rev. 8, 2019)

Issue date:12/06/2020 Version: 1.0 Revision date: 12/06/2020

SECTION 1: Identification

GHS Product identifier

: Mixture Product form

: KRONES creadditive FIL 11 01 Trade name

Other means of identification

Other means of identification : No information available Recommended use of the chemical and restrictions on use

Use of the substance/mixture : 3D Printing.

Recommended use : No information available

Supplier's details

Supplier

KIC KRONES Internationale Cooperationsgesellschaft mbH

Böhmerwaldstraße 5 93073 Neutraubling

Germany

T +49-940170-3020 F +49-940170-3696 kic@kic-krones.com

Emergency phone number

: +44 1235 239671 (NCEC, National Chemical Emergency Centre) **Emergency number**

SECTION 2: Hazard identification

Classification of the substance or mixture

Classification according to the United Nations GHS

Not classified

Adverse physicochemical, human health and

environmental effects

: No information available

GHS Label elements, including precautionary statements

Labelling according to the United Nations GHS

Hazard pictograms (GHS UN) : None Signal word (GHS UN) : None Hazard statements (GHS UN) : None Precautionary statements (GHS UN) : None

Other hazards which do not result in classification

Other hazards not contributing to the : No information available

classification

SECTION 3: Composition/information on ingredients

Substances

Not applicable

This mixture does not contain any substances to be mentioned according to the applicable regulations

SECTION 4: First-aid measures

Description of necessary first-aid measures

Take off immediately all contaminated clothing and wash it before reuse. In case of accident First-aid measures general or if you feel unwell, seek medical advice immediately (show the label where possible).

First-aid measures after inhalation Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory

symptoms: Call a poison center or a doctor.

First-aid measures after skin contact After contact with molten product, cool skin area rapidly with cold water. If irritation persists,

consult a doctor.

First-aid measures after eye contact Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists:

Get medical advice/attention.

Do NOT induce vomiting. Rinse mouth thoroughly with water. Never give anything by mouth First-aid measures after ingestion

to an unconscious person. Call a poison center or a doctor if you feel unwell.

Most important symptoms/effects, acute and delayed 4.2.

Most Important Symptoms/Effects No information available.

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4.3. Indication of immediate medical attention and special treatment needed, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Suitable extinguishing media : Water spray, foam, extinguishing powder.

Unsuitable extinguishing media : High volume water jet.

5.2. Specific hazards arising from the chemical

Fire hazard : No information available.

Hazardous decomposition products in case of fire : Toxic fumes may be released, such as carbon monoxide, carbon dioxide.

5.3. Special protective actions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment : Wear personal protective equipment.

Emergency procedures : Remove all sources of ignition. Avoid contact with skin and eyes. Avoid contact with skin and

eyes. Avoid dust formation. Do not breathe dust. Do not eat, drink or smoke during use.

Wash thoroughly after handling.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information

refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Do not discharge into drains or rivers. Advise local authorities if considered necessary.

6.3. Methods and materials for containment and cleaning up

For containment : Collect spillage.

Methods for cleaning up : Take up mechanically (sweeping, shoveling) and collect in suitable container for disposal.

Other information : Dispose of materials or solid residues at an authorized site.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling

: Ensure good ventilation of the work station. Wear personal protective equipment. Respiratory protection equipment may be necessary. Keep away from sources of ignition. Take action to prevent static discharges. Avoid contact with skin and eyes. Avoid dust formation. Do not

breathe dust

Hygiene measures : Keep away from food and drink. Do not eat, drink or smoke when using this product. Always

wash hands after handling the product. Avoid dust formation. Do not breathe dust. Wash

contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions

: Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store in corrosive resistant container with a resistant inner liner. Keep only in original container. Store locked

up

Storage area : Containers which are opened should be properly resealed and kept upright to prevent

leakage. Keep only in original container. Protect from heat and direct sunlight.

Incompatible products : Oxidizing agent.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

KRONES creadditive FIL 11 01

No information available

Monitoring methods

Monitoring methods No information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Keep away from sources of ignition. Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment

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8.3. Individual protection measures, such as personal protective equipment (PPE)

Hand protection : Protective gloves (EN 374).

Appropriate material: Leather

Eye protection : Safety glasses (EN 166).

Skin and body protection : Wear suitable protective clothing

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment

Respiratory filter (part): FFP2

Thermal hazard protection : No information available.

8.4. Exposure limit values for the other components

No additional information available

SECTION 9: Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state : Solid
Appearance : Solid

Colour : Various, depending on coloration.

Odour Odourless. Odour threshold Not available > 200 °C Melting point Freezing point Not available Not available **Boiling point** Non flammable Flammability (solid, gas) Not available Explosive limits Lower explosive limit (LEL) Not available Upper explosive limit (UEL) Not available Flash point Not available Auto-ignition temperature Not available Decomposition temperature Not available Not available pН pH solution Not available Viscosity, kinematic (calculated value) (40 °C) Not available Partition coefficient n-octanol/water (Log Kow) : Not available Vapour pressure Not available Vapour pressure at 50 °C Not available 1.38 g/cm3 (25 °C) Density Relative density Not available Relative vapour density at 20 °C Not available Insoluble Solubility

9.2. Data relevant with regard to physical hazard classes (supplemental)

: Not available

: Not available

Additional information : No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Explosive properties

Oxidising properties

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Heat, flame sparks. Temperatures > 300 °C. Incompatible materials.

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Incompatible materials

Oxidizing agents.

Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

Information on toxicological effects

Acute toxicity (oral) : Not classified : Not classified Acute toxicity (dermal) Acute toxicity (inhalation) Not classified

Skin corrosion/irritation Not classified Serious eye damage/irritation Not classified Respiratory or skin sensitisation Not classified Germ cell mutagenicity Not classified Carcinogenicity : Not classified Not classified Reproductive toxicity STOT-single exposure Not classified STOT-repeated exposure Not classified Aspiration hazard : Not classified

SECTION 12: Ecological information

Toxicity

Ecology - general The product is not considered harmful to aquatic organisms nor to cause long-term adverse

effects in the environment.

Hazardous to the aquatic environment, short-term : Not classified

(acute)

Hazardous to the aquatic environment, long-term : Not classified

(chronic)

12.2. Persistence and degradability

KRONES creadditive FIL 11 01	
Persistence and degradability	No information available.

12.3. **Bioaccumulative potential**

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Bioaccumulative potential No information available.

12.4. **Mobility in soil**

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Mobility in soil No additional information available

12.5. Other adverse effects

Ozone : Not classified

Other adverse effects : No additional information available

SECTION 13: Disposal considerations

13.1. **Disposal methods**

: Dispose of contents/container in accordance with licensed collector's sorting instructions. Waste treatment methods Product/Packaging disposal recommendations : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with IMDG / IATA / UN RTDG

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UN RTDG	IMDG	IATA				
14.1. UN number						
Not regulated for transport						
14.2. UN Proper Shipping Name						
Not applicable	Not applicable	Not applicable				
14.3. Transport hazard class(es)						
Not applicable	Not applicable	Not applicable				
14.4. Packing group						
Not applicable	Not applicable	Not applicable				
14.5. Environmental hazards						
Dangerous for the environment : No	Dangerous for the environment : No Marine pollutant : No	Dangerous for the environment : No				
No supplementary information available						

14.6. Special precautions for user

- UN RTDG

No data available

- IMDG

No data available

- IATA

No data available

14.7. Transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations specific for the product in question

No additional information available

SECTION	146. OH	oor inf	armation
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Indication of changes:

No information available.

Abbreviations and acronyms : ADN - European Agreement concerning the International Carriage of Dangerous Goods by

Inland Waterways

ADR - European Agreement concerning the International Carriage of Dangerous Goods by

Road

EC50 - Median effective concentration IATA - International Air Transport Association

IMDG - International Maritime Dangerous Goods LC50 - Median lethal concentration

LD50 - Median lethal concentration

RID - Regulations concerning the International Carriage of Dangerous Goods by Rail

SDS - Safety Data Sheet

Training advice : Normal use of this product shall imply use in accordance with the instructions on the

packaging.

Other information : None.

Full text of H-statements:

No information available

SDS UN

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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